



Owens Corning World Headquarters  
One Owens Corning Parkway  
Toledo, OH 43659  
Phone: (800) 438-7465  
Phone: (800) GET-PINK  
Fax: (419) 438-7465  
[www.owenscorning.com](http://www.owenscorning.com)

This MANU-SPEC® utilizes the Construction Specifications Institute (CSI) *Manual of Practice*, including *MasterFormat*™, *SectionFormat*™ and *PageFormat*™. A MANU-SPEC is a manufacturer-specific proprietary product specification using the proprietary method of specifying applicable to project specifications and master guide specifications. Optional text is indicated by brackets ( ); delete optional text in final copy of specification. Specifier Notes typically precede specification text; delete notes in final copy of specification. Trade/brand names with appropriate symbols typically are used in Specifier Notes; symbols are not used in specification text. Metric conversion, where used, is soft metric conversion.

This MANU-SPEC specifies extruded polystyrene insulation for new roof and deck applications marketed under the trade name FOAMULAR and manufactured by Owens Corning. FOAMULAR, FOAMULAR 404 Rigid Foam Insulation, FOAMULAR 604 Rigid Foam Insulation, FOAMULAR THERMAPINK Rigid Foam Insulation and FOAMULAR Tapered Roofing Systems are registered trademarks of Owens Corning. Revise MANU-SPEC section number and title below to suit project requirements, specification practices and section content. Refer to CSI *MasterFormat* for other section numbers and titles.

**SECTION 07220**  
**ROOF & DECK INSULATION**  
**(RIGID FOAM BOARD INSULATION)**

**PART 1 GENERAL**

1.01 SUMMARY

- A. Section Includes: Extruded polystyrene insulation for new roof and deck applications.
  - 1. Types: Types of extruded polystyrene insulation include:
    - a. FOAMULAR 404 and 604 Rigid Foam Insulation.
    - b. FOAMULAR THERMAPINK Rigid Foam Insulation.
    - c. FOAMULAR Tapered Rigid Foam Insulation.
  - 2. Applications: Applications of extruded polystyrene insulation include:
    - a. New roofing applications.
    - b. New inverted (protected) membrane roofing applications.
    - c. New deck applications.

Specifier Note: Revise paragraph below to suit project requirements. Add section numbers and titles per CSI *MasterFormat* and specifier's practice.

- B. Related Sections: Section(s) related to this section include:
  - 1. Roofing: Division 7 Roofing Sections.

Specifier Note: Article below may be omitted when specifying manufacturer's proprietary products and recommended installation. Retain Reference Article when specifying products and installation by an industry reference standard. If retained, list standard(s) referenced in this section. Indicate issuing authority name, acronym, standard designation and title. Establish policy for indicating edition date of standards referenced. Conditions of the Contract or Division 1 References Section may establish the edition date of standards. This Article does not require compliance with standards but is merely a listing of references used. Article below should list only those industry standards referenced in this section.



Owens Corning World Headquarters

---

**1.02 REFERENCES**

- A. General: Standards listed by reference, including revisions by issuing authority, form a part of this specification section to extent indicated. Standards listed are identified by issuing authority, authority abbreviation, designation number, title or other designation established by issuing authority. Standards subsequently referenced herein are referred to by issuing authority abbreviation and standard designation.
- B. American Society for Testing & Materials (ASTM):
  - 1. ASTM C578 Specification for Rigid, Cellular Polystyrene Thermal Insulation.

**1.03 SYSTEM DESCRIPTION**

- A. Performance Requirements: Provide extruded polystyrene insulation which has been manufactured and installed to maintain performance criteria stated by manufacturer without defects, damage or failure.

Specifier Note: Article below includes submittal of relevant data to be furnished by Contractor either before, during or after construction. Coordinate this Article with Architect's and Contractor's duties and responsibilities in Conditions of the Contract and Division 1 Submittal Procedures Section.

**1.04 SUBMITTALS**

- A. General: Submit listed submittals in accordance with Conditions of the Contract and Division 1 Submittal Procedures Section.
- B. Product Data: Submit product data, including manufacturer's SPEC-DATA® product sheet, for specified products.
- C. Samples: Submit selection and verification samples for finishes, color and textures.
- D. Quality Assurance Submittals: Submit the following:
  - 1. Test Reports: Certified test reports showing compliance with specified performance characteristics and physical properties.
  - 2. Certificates: Product certificates signed by manufacturer certifying materials comply with specified performance characteristics and criteria, and physical requirements.
  - 3. Manufacturer's Instructions: Manufacturer's installation instructions.

Specifier Note: Coordinate paragraph below with Part 3 Field Quality Requirements Article herein. Retain or delete as applicable.

- 4. Manufacturer's Field Reports: Manufacturer's field reports specified herein.
- E. Closeout Submittals: Submit the following:
  - 1. Warranty: Warranty documents specified herein.
  - 2. Record Documents: Project record documents for installed materials in accordance with Division 1 Closeout Submittals (Project Record Documents) Section.

Specifier Note: Article below should include prerequisites, standards, limitations and criteria which establish an overall level of quality for products and workmanship for this section. Coordinate below Article with Division 1 Quality Assurance Section.

**1.05 QUALITY ASSURANCE**

- A. Qualifications:
  - 1. Installer Qualifications: Installer experienced in performing work of this section who has specialized in installation of work similar to that required for this project.

Specifier Note: Retain paragraph below to suit project requirements; otherwise delete paragraph below.

- a. Certificate: When requested, submit certificate indicating qualifications.
2. Manufacturer Qualifications: Manufacturer capable of providing field service representation during construction and approving application method.

Specifier Note: Paragraph below should list obligations for compliance with specific code requirements particular to this section. General statements to comply with a particular code are typically addressed in Conditions of the Contract and Division 1 Regulatory Requirements Section. Repetitive statements should be avoided.

- B. Regulatory Requirements: (Specify applicable requirements of regulatory agencies.).

Specifier Note: Building Codes. Edit paragraph below to suit project. Current data on building code requirements and product compliance may be obtained from Owens Corning technical support specialists. Installation must comply with the requirements of all applicable local, state and national code jurisdictions. For code compliance see the following reports: California Energy Commission and Department of Consumer Affairs; State of Minnesota Department of Energy; City of New York B.S.A. #978-79-S; Factory Mutual Approved; Underwriters Laboratories, Inc., Classification Certificate U-197; ICBO Evaluation Report #3628; BOCA Research Report 96-24; SBCCI PST & ESI 9727.

1. Building Code: (Specify applicable requirements of building code to suit project requirements.).

Specifier Note: Approvals. Edit paragraph below to suit project. Current data on approvals and product compliance may be obtained from Owens Corning technical support specialists. For code compliance, see the following reports: California Energy Commission and Department of Consumer Affairs; State of Minnesota Department of Energy; City of New York B.S.A. #978-79-S; Factory Mutual Approved; Underwriters Laboratories, Inc., Classification Certificate U-197; ICBO Evaluation Report #3628; BOCA Research Report 96-24; SBCCI PST & ESI 9727.

2. Approvals: (Specify applicable requirements for approvals to suit project requirements.).

Specifier Note: Coordinate paragraph below with Division 1 Project Management And Coordination (Project Meetings) Section.

- C. Preinstallation Meetings: Conduct preinstallation meeting to verify project requirements, substrate conditions, manufacturer's installation instructions and manufacturer's warranty requirements. Comply with Division 1 Project Management and Coordination (Project Meetings) Section.

Specifier Note: Article below should include special and unique requirements. Coordinate Article below with Division 1 Product Requirements Section.

#### 1.06 DELIVERY, STORAGE & HANDLING

- A. General: Comply with Division 1 Product Requirements Sections.
- B. Ordering: Comply with manufacturer's ordering instructions and lead time requirements to avoid construction delays.
- C. Delivery: Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
- D. Storage and Protection: Store materials protected from exposure to harmful weather conditions, at temperature and humidity conditions recommended by manufacturer.
  1. Handle and store product according to Owens Corning recommendations. Materials should be delivered in their original unopened units, stored off the ground, protected from direct sunlight with a light colored opaque polyethylene film and ventilated to prevent excessive temperature. Damaged or deteriorated materials should be removed from the premises.



Owens Corning World Headquarters

---

**1.07 PROJECT CONDITIONS**

- A. Environmental Requirements/Conditions: Substrate and ambient air temperature shall be in accordance with manufacturer's requirements.

Specifier Note: Coordinate Article below with Conditions of the Contract and with Division 1 Closeout Submittals (Warranty) Section.

**1.08 WARRANTY**

- A. Project Warranty: Refer to Conditions of the Contract for project warranty provisions.

Specifier Note: Warranty: It is the responsibility of the contractor to install FOAMULAR in accordance with Owens Corning's published recommendations. The presence of an Owens Corning representative at the jobsite does not relieve the contractor from the responsibility to follow these instructions. Owens Corning is not responsible for any liability resulting from failure to follow these instructions. The manufacturer offers a warranty on retention of R-value over time. The manufacturer's liability is expressly limited to replacement of defective goods. Any claim shall be deemed waived unless made in writing to the manufacturer within 30 days from the date it was, or reasonably should have been, discovered. Further information on warranty conditions, duration and remedies may be obtained from Owens Corning.

- B. Manufacturer's Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty document executed by authorized company official. Manufacturer's warranty is in addition to, and not a limitation of, other rights Owner may have under Contract Documents.

Specifier Note: Coordinate paragraph below with manufacturer's warranty requirements.

1. Warranty Period: (Specify term.) years commencing on Date of Substantial Completion.

**PART 2 PRODUCTS**

Specifier Note: Retain Article below for proprietary method specification. Add product attributes, performance characteristics, material standards and descriptions as applicable. Use of such phrases as "or equal" or "or approved equal" or similar phrases may cause ambiguity in specifications. Such phrases require verification (procedural, legal and regulatory) and assignment of responsibility for determining "or equal" products.

**2.01 ROOF AND DECK INSULATION**

Specifier Note: Technical Services: Owens Corning supplies preliminary design assistance, aids in the preparation of submittal packages in both new and retrofit applications, and offers a value engineering option that lets the designer choose the most effective and efficient tapered roof from among alternate designs. Easy-to-read, computer generated shop drawings are provided. To contact the Taper Control Center, call (800) 875-1594.

- A. Manufacturer: Owens Corning.

Specifier Note: Paragraph below is an addition to CSI *SectionFormat* and a supplement to MANU-SPEC. Retain or delete paragraph below per project requirements and specifier's practice.

1. Contact: One Owens Corning Parkway, Toledo, OH 43659; Telephone: (800) 438-7465, (800) GET-PINK; Fax: (419) 438-7465; website: [www.owenscorning.com](http://www.owenscorning.com).

Specifier Note: Owens Corning FOAMULAR is made with the patented HYDROVAC manufacturing process which gives it an impermeable skin on both sides. This skin and the closed cell structure of the board are the reasons why it retains both its ability to insulate and its compressive strength and integrity in use. Limitations: FOAMULAR is practical for all buildings having

normal temperature conditions but should not be used in contact with chimneys, heater vents, steam pipes or other surfaces where temperatures exceed 150 degrees F (65 degrees C). It is not recommended for applications where sustained temperatures exceed 165 degrees F (74 degrees C). Construction should be evaluated by a qualified design professional for the necessity of providing vapor retarders to avoid condensation and subsequent damage to the structure. (See current ASHRAE Handbook of Fundamentals for more information.) Provisions should be made to protect the insulation from excessive exposure to direct sunlight by covering the insulation as soon as possible. Some plastic or oil based adhesives and many solvent laden mastics are not compatible with polystyrene based rigid foam insulation. Roofs exposed to chemical discharge need special consideration; contact Owens Corning for information. Thermal barriers are not required over concrete roof decks, wood decks or when the original roof is left in place. For specific details about using THERMAPINK insulation over steel decks without a thermal barrier, consult UL Roof Deck Construction #457 or a local Owens Corning representative. Note that thermal barrier boards or cover boards may still be needed when designing hourly fire resistance or class A, B or C rated roofing systems. Consult applicable systems directories from Underwriters Laboratories, Inc., or the Factory Mutual System. Some roof membranes, such as PVC, require a slip sheet, such as a glass fiber mat or barrier board, over the insulation. A mechanically attached or fully adhered overlayment of wood fiber or perlite board is required over FOAMULAR roof insulation for BUR and torch applied modified bitumen.

**B. Proprietary Product(s)/System(s): FOAMULAR Extruded Polystyrene Roof and Deck Insulation.**

Specifier Note: FOAMULAR 404 and 604: These Owens Corning insulation products are designed for Protected Roof Membrane Assemblies (PRMA). They protect the roof membrane from damage, thermal stress and UV exposure. Designed for use with pavers, FOAMULAR 404 RB and 604 RB insulation products support them without the need for pedestals and provide excellent drainage. These products feature: High compressive strength - choose 40 or 60 psi (276 or 413 kPa); outstanding moisture resistance for long-term thermal performance; high R-value of 5 per inch of product thickness; tough, lightweight panels that handle, hoist and install quickly and easily; 15 year Owens Corning thermal warranty combined with membrane manufacturers warranties for ensured performance. PRMA Product Solutions: Extruded polystyrene is the only type of insulation recommended for PRMA applications, where the insulation is placed directly over the membrane. Owens Corning offers 4 specific types of FOAMULAR insulation for this use: FOAMULAR 404; FOAMULAR 604; FOAMULAR 404 RB - featuring drainage channels and FOAMULAR 604 RB - featuring drainage channels. The compressive strength of FOAMULAR insulation provides assurance of long-term roofing integrity. At a minimum of 40 psi (276 kPa) compressive strength, FOAMULAR 404 insulation meets the needs of many PRMA applications. For even greater strength, specify the 60 psi (413 kPa) compressive strength of FOAMULAR 604 insulation. Both products feature rain channels on all 4 bottom edges to promote drainage.

1. FOAMULAR Rigid Extruded Polystyrene Foam Insulation: Extruded polystyrene closed cell foam panel with continuous skins on face and back surfaces; 40, 60 psi (276, 413 kPa) minimum compressive strength minimum in accordance with ASTM D1621.
  - a. Type: FOAMULAR 404, 604, 404 RB, 604 RB.
  - b. Thickness: (Specify thickness from manufacturer's available thicknesses.).
  - c. Size: (Specify size from manufacturer's available sizes or size as indicated on drawings.).
  - d. Edges: Rain-channeled on bottom edges.

Specifier Note: THERMAPINK: This roof and deck insulation offers exceptional moisture resistance and superior insulation for direct-to-deck application in steel deck roofing systems. It has superior long-term thermal properties compared to polyisocyanurate foam products and also provides efficiencies during installation. It can be placed over a concrete deck or directly on a non-fire resistance rated steel roof deck without the need for a thermal barrier board. For additional details, see Underwriters Laboratories, Inc., (UL), Roof Deck Construction #457. Because of its practically impermeable nature, FOAMULAR THERMAPINK extruded polystyrene insulation is unaffected by moisture. In contrast, polyisocyanurate insulation absorbs at least 10 times as much moisture. In addition, polyisocyanurate foam products can lose a significant portion of their R-value over time. The thermal resistance ratio (%TRR) of polyisocyanurate foam degrades to less than the 80% figure that is found acceptable by the Corps of Engineers Cold Regions Research Lab (CRRL), and it does this in less than 100 days. FOAMULAR insulation maintains a level above 80% even after 1000 days.

2. FOAMULAR THERMAPINK Rigid Foam Insulation: Extruded polystyrene closed cell foam panel with continuous skins on face and back surfaces, 18, 25, 40 psi (124, 172, 276 kPa) minimum compressive strength in accordance with ASTM D1621.

Owens Corning World Headquarters

---

- a. Thickness: (Specify thickness from manufacturer's available thicknesses).
- b. Size: (Specify size from manufacturer's available sizes or size as indicated on drawings).
- c. Edges: (Specify Edge Treatment: Square).

Specifier Note: Tapered Systems: It takes time to accurately specify a tapered roofing system. Owens Corning makes it easy through its Taper Control Center and will help correctly specify a tapered roofing system at no charge. For the specifier, Owens Corning's all-inclusive design service provides everything needed for the project. This includes layout and budgeting assistance and value engineering to help choose the best design to fit the project need. Single source responsibility means no third party involvement. The company ships the order with markings that tell installers where every single piece fits on the roof.

3. FOAMULAR THERMAPINK 25 Tapered Insulation: Extruded polystyrene closed cell foam panel with a 25 psi (172 kPa) minimum compressive strength in accordance with ASTM D1621, extruded to a tapered configuration.
  - a. Tapered System: (Specify tapered system requirements).

Specifier Note: Owens Corning offers FOAMULAR Extruded Polystyrene Insulation 400, 600 and 1000 designed for high strength applications, available in 1.5", 2", 2.5", 3", 3.5" and 4" (38, 51, 64, 76, 89 and 102 mm) thickness, and sized 24" (610 mm) wide x 96" (38 mm) long. Consult manufacturer's literature for thickness and size availability for each product. Add FOAMULAR 400, 600 and 1000 to this specification to suit project requirements.

- C. Material Standard: Provide FOAMULAR insulation products complying with ASTM C578 standards for Type X, Type IV, Type VI, Type VII and Type V materials.

Specifier Note: Paragraph below lists properties for Owens Corning FOAMULAR Insulation. Revise paragraph below for other insulation products specified herein.

- D. Product(s) Testing: Provide extruded polystyrene insulation complying with the following properties:
  1. Flexural Strength (ASTM C203): 60 - 140 psi (413 - 965 kPa) minimum.
  2. Water Absorption (ASTM C272): 0.05 - 0.10 by volume maximum.
  3. Thermal Conductivity k-Value at 75 degrees F (24 degrees C) (ASTM C518): 0.2.
  4. Thermal Conductivity k-Value at 40 degrees F (4 degrees C) (ASTM C518): 0.18.
  5. Compressive Strength (ASTM D1621): 18 - 100 psi (124 - 689 kPa) minimum.
  6. Dimensional Stability (ASTM D2126): 2% linear change maximum.
  7. Oxygen Index (ASTM D2863): 24 minimum.
  8. Flamespread (ASTM E84): 5.
  9. Smoke Developed (ASTM E84): 45 - 175.
  10. Water Vapor Permeance (ASTM E96): 1.1 perm max.

Specifier Note: Edit Article below to suit project requirements. If substitutions are permitted, edit text below. Add text to refer to Division 1 Project Requirements (Product Substitutions Procedures) Section.

## 2.02 PRODUCT SUBSTITUTIONS

- A. Substitutions: No substitutions permitted.

## 2.03 ACCESSORIES

- A. General: Provide accessory materials, including panel adhesive and construction tape, as recommended by panel manufacturer.

**2.04 RELATED MATERIALS**

- A. Related Materials: Refer to other sections listed in Related Sections paragraph herein for related materials.

**2.05 SOURCE QUALITY**

- A. Source Quality: Obtain extruded insulation materials from a single manufacturer.

**PART 3 EXECUTION**

Specifier Note: Article below is an addition to the CSI *SectionFormat* and a supplement to MANU-SPEC. Revise Article below to suit project requirements and specifier's practice.

**3.01 MANUFACTURER'S INSTRUCTIONS**

- A. Compliance: Comply with manufacturer's product data including product technical bulletins, product catalog installation instructions and product carton instructions for installation.

**3.02 EXAMINATION**

- A. Site Verification of Conditions: Verify substrate conditions, which have been previously installed under other sections, are acceptable for product installation in accordance with manufacturer's instructions.

**3.03 PREPARATION**

- A. Surface Preparation: (Specify applicable product preparation requirements.).

Specifier Note: Coordinate Article below with manufacturer's recommended installation details and requirements. Installation recommendations vary depending on product, application and specific design requirements. Complete installation recommendations are available from the manufacturer.

**3.04 INSTALLATION**

Specifier Note: Edit paragraph below to suit project requirements. Coordinate below with roofing system specified in other sections, such as built-up roofing, bituminous membrane roofing, single ply roofing and protected membrane roofing.

- A. Roofing Insulation Installation: Coordinate installation of roofing insulation with roofing system specified in other sections. Comply with insulation manufacturer's and roofing system manufacturer's installation requirements.
  1. Install 1 or more layers of insulation for specified roofing system to achieve thickness indicated on drawings.
  2. Trim insulation at roof drains and other penetrations to achieve a flush surface.
  3. Install insulation with long joints of insulation in a continuous straight line with end joints staggered between rows, abutting edges and ends between boards.
- B. Related Products Installation: Refer to other sections listed in Related Sections paragraph herein for related products installation.

**3.05 FIELD QUALITY REQUIREMENTS**

- A. Site Tests (Installation and Post-Installation Testing): (Specify applicable test requirements to be performed during and/or after product installation.).

Specifier Note: Edit paragraph below. Establish number and duration of periodic site visits with Owner and manufacturer, and specify below. Consult with manufacturer for services required. Coordinate paragraph below with Division 1 Quality Assurance Section and Part 1 Quality Assurance Submittals herein. Delete if manufacturer's field service is not required.

- B. Manufacturer's Field Services: Upon Owner's request, provide manufacturer's field service consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
  1. Site Visits: (Specify number and duration of periodic site visits.).



Owens Corning World Headquarters

---

3.06 CLEANING

- A. Cleaning: Remove temporary coverings and protection of adjacent work areas. Repair or replace damaged installed products. Clean installed products in accordance with manufacturer's instructions prior to Owner's acceptance. Remove construction debris from project site and legally dispose of debris.

3.07 PROTECTION

- A. Protection: Protect installed product and finish surfaces from damage during construction.

**END OF SECTION**